

Certification No.:		TMV/WQT/004-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE

Welder's name: PHẠM VĂN HÙNG

Identification No.: TMV-W004

Date of testing: 20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s): SS400 or Equivalent

Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS

1. Visual Test: Satisfactory

2. Destructive Test: As per .TMV.WQ.ASME.RT.001

3. Nondestructive Test: N/A

4. Other Test (s) : N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code

Prepared By:



Vũ Việt Hưng

QC- Engineer

Approved By:

Bùi Văn Phương

QC- Manager

Certification No.:		TMV/WQT/010-6	Company Name:																																																				
Date:	20-Sep-2024	Valid Until:	20-Mar-2025																																																				
TAMADA VIET NAM COMPANY LIMITED.																																																							
WELDER QUALIFICATION TEST CERTIFICATE																																																							
Welder's name:		NGUYỄN VĂN VŨNG	Identification No.:																																																				
			TMV-W010																																																				
Date of testing:		20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002																																																				
Base Metal (s):		SS400 or Equivalent																																																					
<div>Testing Condition and Qualification Limits</div> <table><thead><tr><th>Welding Variables (QW-350)</th><th>Actual Values</th><th>Range Qualified</th></tr></thead><tbody><tr><td>Welding process(es)</td><td>FCAW</td><td>FCAW;GMAW</td></tr><tr><td>Type (i.e.; manual, semi-automatic) used</td><td>Semi-auto.</td><td>Semi-auto.</td></tr><tr><td>Backing (with/without)</td><td>Without</td><td>With or without</td></tr><tr><td><input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)</td><td>PL Groove 9mm</td><td>Max 18mm</td></tr><tr><td>Base metal P-Number to P-Number</td><td>P No.1 to P No.1</td><td>P No.1 to 15F, P No.34, P No.41 to 49</td></tr><tr><td>Filler metal or electrode specification(s) (SFA) (info. only)</td><td>SFA-5.18</td><td>All classifications</td></tr><tr><td>Filler metal or electrode classification(s) (info. only)</td><td>E71T1-C1A0-CS1</td><td>in F No.6</td></tr><tr><td>Filler metal F-Number(s)</td><td>F No.6</td><td>All F No.6</td></tr><tr><td>Consumable insert (GTAW or PAW)</td><td>N/A</td><td>N/A</td></tr><tr><td>Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)</td><td>Solid cored</td><td>Solid cored</td></tr><tr><td>Deposit thickness for weld metal</td><td>4.0mm</td><td>Max 8.0mm</td></tr><tr><td>Position qualified (2G, 6G, 3F, etc.)</td><td>Plate 3G</td><td>F,V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe</td></tr><tr><td>Vertical progression (uphill or downhill)</td><td>Uphill</td><td>Uphill</td></tr><tr><td>Type of fuel gas (OFW)</td><td>N/A</td><td>N/A</td></tr><tr><td>Transfer mode (spray/globular or pulse to short circuit-GMAW)</td><td>Globular</td><td>Globular</td></tr><tr><td>Current type/polarity (AC, DCEP, DCEN)</td><td>DCEP</td><td>DCEP</td></tr></tbody></table>					Welding Variables (QW-350)	Actual Values	Range Qualified	Welding process(es)	FCAW	FCAW;GMAW	Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.	Backing (with/without)	Without	With or without	<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm	Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49	Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications	Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6	Filler metal F-Number(s)	F No.6	All F No.6	Consumable insert (GTAW or PAW)	N/A	N/A	Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored	Deposit thickness for weld metal	4.0mm	Max 8.0mm	Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F,V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe	Vertical progression (uphill or downhill)	Uphill	Uphill	Type of fuel gas (OFW)	N/A	N/A	Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular	Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP
Welding Variables (QW-350)	Actual Values	Range Qualified																																																					
Welding process(es)	FCAW	FCAW;GMAW																																																					
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.																																																					
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Filler metal F-Number(s)	F No.6	All F No.6																																																					
Consumable insert (GTAW or PAW)	N/A	N/A																																																					
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored																																																					
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Vertical progression (uphill or downhill)	Uphill	Uphill																																																					
Type of fuel gas (OFW)	N/A	N/A																																																					
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular																																																					
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP																																																					
RESULTS																																																							
1. Visual Test:		Satisfactory																																																					
2. Destructive Test:		As per .TMV.WQ.ASME.RT.001																																																					
3. Nondestructive Test:		N/A																																																					
4. Other Test (s) :		N/A																																																					
We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code																																																							
Prepared By:		Approved By:																																																					
<div> Vu Viet Hung QC- Engineer</div>		<div> Bui Van Phuong QC- Manager</div>																																																					

Certification No.:		TMV/WQT/029-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.	
Date:	20-Sep-2024	Valid Until:		

WELDER QUALIFICATION TEST CERTIFICATE


Welder's name: TẠ HỮU HIỆP

Identification No.: TMV-W029

Date of testing: 20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s): SS400 or Equivalent




Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS	
1. Visual Test:	Satisfactory
2. Destructive Test:	As per .TMV.WQ.ASME.RT.001
3. Nondestructive Test:	N/A
4. Other Test (s) :	N/A


We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code

Prepared By:





Vũ Việt Hưng
QC- Engineer

Approved By:



Bùi Văn Phương
QC- Manager

Certification No.:		TMV/WQT/030-6	Company Name:	
Date:	20-Sep-2024	Valid Until:	20-Mar-2025	
TAMADA VIET NAM COMPANY LIMITED.				
WELDER QUALIFICATION TEST CERTIFICATE				
Welder's name:		ĐÀO VĂN MỸ	Identification No.:	
			TMV-W030	
Date of testing:		20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002	
Base Metal (s):		SS400 or Equivalent		
Testing Condition and Qualification Limits				
Welding Variables (QW-350)		Actual Values	Range Qualified	
Welding process(es)		FCAW	FCAW;GMAW	
Type (i.e.; manual, semi-automatic) used		Semi-auto.	Semi-auto.	
Backing (with/without)		Without	With or without	
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)		PL Groove 9mm	Max 18mm	
Base metal P-Number to P-Number		P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49	
Filler metal or electrode specification(s) (SFA) (info. only)		SFA-5.18	All classifications	
Filler metal or electrode classification(s) (info. only)		E71T1-C1A0-CS1	in F No.6	
Filler metal F-Number(s)		F No.6	All F No.6	
Consumable insert (GTAW or PAW)		N/A	N/A	
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)		Solid cored	Solid cored	
Deposit thickness for weld metal		4.0mm	Max 8.0mm	
Position qualified (2G, 6G, 3F, etc.)		Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe	
Vertical progression (uphill or downhill)		Uphill	Uphill	
Type of fuel gas (OFW)		N/A	N/A	
Transfer mode (spray/globular or pulse to short circuit-GMAW)		Globular	Globular	
Current type/polarity (AC, DCEP, DCEN)		DCEP	DCEP	
RESULTS				
1. Visual Test:		Satisfactory		
2. Destructive Test:		As per .TMV.WQ.ASME.RT.001		
3. Nondestructive Test:		N/A		
4. Other Test (s) :		N/A		
We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code				
Prepared By:		Approved By:		
				
Vũ Việt Hưng		Bùi Văn Phương		
QC- Engineer		QC- Manager		

Certification No.:		TMV/WQT/059-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE


Welder's name: PHẠM THANH TUYỀN

Identification No.: TMV-W059

Date of testing: 20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s): SS400 or Equivalent



Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS

1. Visual Test:

Satisfactory

2. Destructive Test:

As per .TMV.WQ.ASME.RT.001

3. Nondestructive Test:


N/A

4. Other Test (s) :

N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code


Prepared By:



Vũ Việt Hưng

QC- Engineer

Approved By:



Bùi Văn Phương

QC- Manager

Certification No.:		TMV/WQT/154-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE


Welder's name: ĐÀM VĂN TUẤN

Identification No.: TMV-W154

Date of testing: 20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s): SS400 or Equivalent



Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS

1. Visual Test: Satisfactory


2. Destructive Test: As per .TMV.WQ.ASME.RT.001

3. Nondestructive Test: N/A


4. Other Test (s) : N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code

Prepared By:


Vũ Việt Hưng
QC- Engineer

Approved By:


Bùi Văn Phương
QC- Manager

Certification No.:		TMV/WQT/174-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE

Welder's name:	TRẦN THỊ NHẬT LINH	Identification No.:	TMV-W174
Date of testing:	20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002	
Base Metal (s):	SS400 or Equivalent		



Testing Condition and Qualification Limits

Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS

1. Visual Test:	Satisfactory
2. Destructive Test:	As per .TMV.WQ.ASME.RT.001
3. Nondestructive Test:	N/A
4. Other Test (s) :	N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code

Prepared By:



Vũ Việt Hưng
QC- Engineer

Approved By:


Bùi Văn Phương
QC- Manager

Certification No.:		TMV/WQT/176-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE



Welder's name:	NGUYỄN THỊ HIỀN	Identification No.:	TMV-W176
Date of testing:	20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002	
Base Metal (s):	SS400 or Equivalent		

Testing Condition and Qualification Limits


Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS

1. Visual Test:	Satisfactory
2. Destructive Test:	As per .TMV.WQ.ASME.RT.001
3. Nondestructive Test:	N/A
4. Other Test (s) :	N/A


We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code

Prepared By:






Vũ Việt Hưng
QC- Engineer

Approved By:



Bùi Văn Phương
QC- Manager

Certification No.:		TMV/WQT/148-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	
WELDER QUALIFICATION TEST CERTIFICATE			
Welder's name:		BÙI ANH HÙNG	Identification No.: TMV-W148
Date of testing:		20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002
Base Metal (s):		SS400 or Equivalent	
			
Testing Condition and Qualification Limits			
Welding Variables (QW-350)		Actual Values	Range Qualified
Welding process(es)		FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used		Semi-auto.	Semi-auto.
Backing (with/without)		Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)		PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number		P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)		SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)		E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)		F No.6	All F No.6
Consumable insert (GTAW or PAW)		N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)		Solid cored	Solid cored
Deposit thickness for weld metal		4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)		Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)		Uphill	Uphill
Type of fuel gas (OFW)		N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)		Globular	Globular
Current type/polarity (AC, DCEP, DCEN)		DCEP	DCEP
RESULTS			
1. Visual Test:		Satisfactory	
2. Destructive Test:		As per .TMV.WQ.ASME.RT.001	
3. Nondestructive Test:		N/A	
4. Other Test (s) :		N/A	
We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code			
Prepared By:		Approved By:	
			
Vũ Việt Hùng		Bùi Văn Phương	
QC- Engineer		QC- Manager	

Certification No.:		TMV/WQT/180-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE


Welder's name:ĐÀO VIỆT VĨNH

Identification No.:TMV-W180

Date of testing: 20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s): SS400 or Equivalent




Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS	
1. Visual Test:	Satisfactory
2. Destructive Test:	As per .TMV.WQ.ASME.RT.001
3. Nondestructive Test:	N/A
4. Other Test (s) :	N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code


Prepared By:



Vũ Việt Hưng

QC- Engineer

Approved By:



Bùi Văn Phương

QC- Manager

Certification No.:		TMV/WQT/179-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.
Date:	20-Sep-2024	Valid Until: 20-Mar-2025	

WELDER QUALIFICATION TEST CERTIFICATE


Welder's name:HOÀNG QUỐC VƯƠNG

Identification No.:TMV-W179

Date of testing:20-Sep-2024

as Tester of WPS No :TMV-WPS-ASME-002

Base Metal (s):SS400 or Equivalent




Testing Condition and Qualification Limits		
Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process(es)	FCAW	FCAW;GMAW
Type (i.e.; manual, semi-automatic) used	Semi-auto.	Semi-auto.
Backing (with/without)	Without	With or without
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)	PL Groove 9mm	Max 18mm
Base metal P-Number to P-Number	P No.1 to P No.1	P No.1 to 15F, P No.34, P No.41 to 49
Filler metal or electrode specification(s) (SFA) (info. only)	SFA-5.18	All classifications
Filler metal or electrode classification(s) (info. only)	E71T1-C1A0-CS1	in F No.6
Filler metal F-Number(s)	F No.6	All F No.6
Consumable insert (GTAW or PAW)	N/A	N/A
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)	Solid cored	Solid cored
Deposit thickness for weld metal	4.0mm	Max 8.0mm
Position qualified (2G, 6G, 3F, etc.)	Plate 3G	F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe
Vertical progression (uphill or downhill)	Uphill	Uphill
Type of fuel gas (OFW)	N/A	N/A
Transfer mode (spray/globular or pulse to short circuit-GMAW)	Globular	Globular
Current type/polarity (AC, DCEP, DCEN)	DCEP	DCEP

RESULTS	
1. Visual Test:	Satisfactory
2. Destructive Test:	As per .TMV.WQ.ASME.RT.001
3. Nondestructive Test:	N/A
4. Other Test (s) :	N/A

We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code


Prepared By:



Vũ Việt Hưng




QC- Engineer

Approved By:



Bùi Văn Phương

QC- Manager

Certification No.:		TMV/WQT/032-6	Company Name: TAMADA VIET NAM COMPANY LIMITED.		
Date:	20-Sep-2024	Valid Until:			20-Mar-2025
WELDER QUALIFICATION TEST CERTIFICATE					
Welder's name:		PHÙNG VĂN VIỆT	Identification No.:		TMV-W032
Date of testing:		20-Sep-2024	as Tester of WPS No :TMV-WPS-ASME-002		
Base Metal (s):		SS400 or Equivalent			
					
Testing Condition and Qualification Limits					
Welding Variables (QW-350)		Actual Values		Range Qualified	
Welding process(es)		FCAW		FCAW;GMAW	
Type (i.e.; manual, semi-automatic) used		Semi-auto.		Semi-auto.	
Backing (with/without)		Without		With or without	
<input checked="" type="checkbox"/> Plate <input type="checkbox"/> Pipe (enter diameter if pipe or tube)		PL Groove 9mm		Max 18mm	
Base metal P-Number to P-Number		P No.1 to P No.1		P No.1 to 15F, P No.34, P No.41 to 49	
Filler metal or electrode specification(s) (SFA) (info. only)		SFA-5.18		All classifications	
Filler metal or electrode classification(s) (info. only)		E71T1-C1A0-CS1		in F No.6	
Filler metal F-Number(s)		F No.6		All F No.6	
Consumable insert (GTAW or PAW)		N/A		N/A	
Filler Metal Product Form (solid/metal or flux cored/powder) (GTAW or PAW)		Solid cored		Solid cored	
Deposit thickness for weld metal		4.0mm		Max 8.0mm	
Position qualified (2G, 6G, 3F, etc.)		Plate 3G		F;V: PL&pipe OD>24' F : pipe 27/8≤OD≤24' F,H,V : PL & Pipe	
Vertical progression (uphill or downhill)		Uphill		Uphill	
Type of fuel gas (OFW)		N/A		N/A	
Transfer mode (spray/globular or pulse to short circuit-GMAW)		Globular		Globular	
Current type/polarity (AC, DCEP, DCEN)		DCEP		DCEP	
RESULTS					
1. Visual Test:		Satisfactory			
2. Destructive Test:		As per .TMV.WQ.ASME.RT.001			
3. Nondestructive Test:		N/A			
4. Other Test (s) :		N/A			
We certify that the statements in this Certificate are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of AWS D1.1, Section IX of the ASME Boiler and Pressure Vessel Code					
Prepared By:		Approved By:			
					
Vũ Việt Hưng QC- Engineer		Bùi Văn Phương QC- Manager			